

Introduction Selected references

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Group introduction - facts & figures

> As an engineering service provider, evopro delivers worldwide into various industrial domains.

- Established in 1996
- Main offices:
 - Germany (Regensburg)
 - Hungary (Budapest) HQ
 - Romania (Cluj)
- Further foreign entities: Austria, Norway, UAE
- Award Winner of the BMWi's "Diversity Growth. Prosperity" award for businesses with the best "culture of welcome"
- Hungarian Quality Product Award Winner
- Award Winner of Budapest Brand
- Best Workplace Award Winner















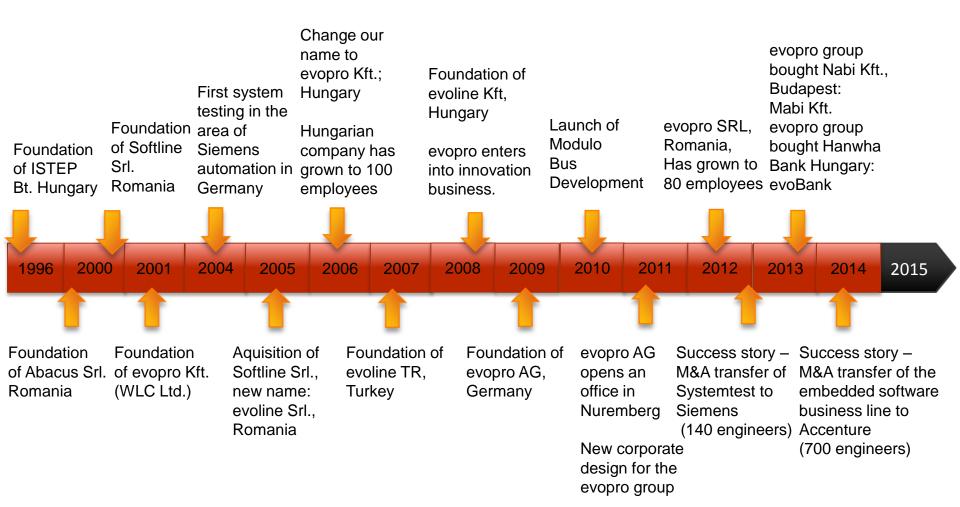


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evopro group milestones





Management





Mr. Csaba Mészáros Chairman, Owner

- Industrial Automation Experience
- Executive management with trans-border cooperation and customer care
 14 years
- Aquisition of two large business branches to Siemens and Accenture
- President for R+D and Innovation of the Hungarian Chamber of Commerce and Industry 2 years
- "For the Hungarian Economy" Awardee 2015

Language skills

English, German



Nuclear I&C

20 years

Mr. Balázs Bodnár Managing Director, Owner

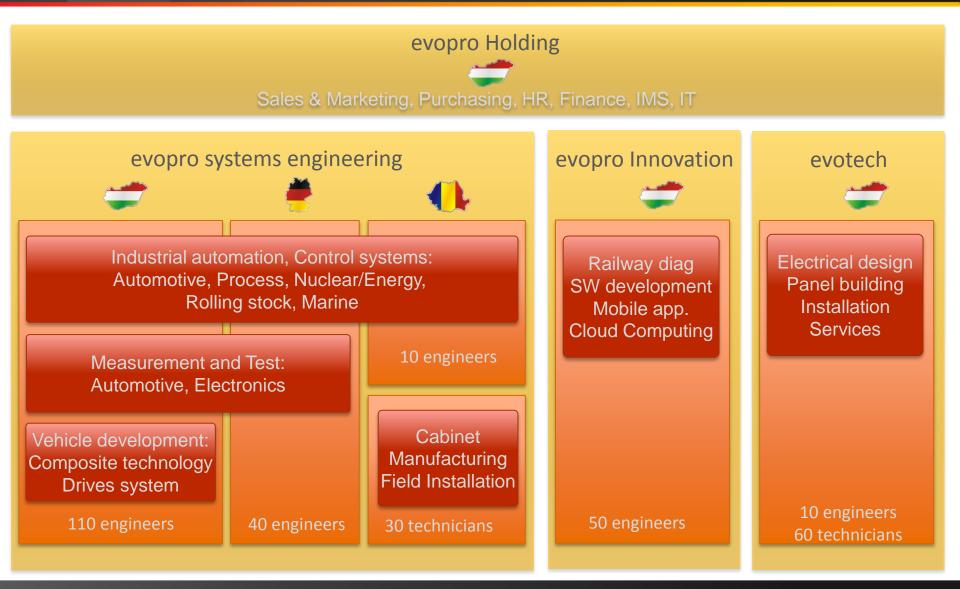
- Industrial Automation Experience 9 years
- Telecom and IT sector
 11 years
 - 4 years
- Executive manager responsibility for different engineering and support organizations in international environment
 14 years
- General Secretary of the Scientific Society of Measurement, Automation and Informatics

Language skills

English, German, Spanish, Russian

Company structure





evopro systems engineering - Competences



Control Systems engineering

evopro systems engineering Kft

Production Systems Division

Nuclear/Energy Automation Division





Project management, Site management, Installation works management, Project controlling, Assistance

PLC Controls	HMI / SCADA / DCS	Industrial bus- and communication systems	Custom SW development, Systems Integration
Drive Systems	Commissioning	Electrical design and installation	Cabinet/Panel
Robotics	Virtual commissioning		Manufacturing

evopro systems engineering - tools and technologies



EPlan, Autocad, Engineering Base, Dialux, Rittal Power Engineering, Simaris, Alpha Select, Rapsody, Comos, Autocad, Catia, Engineering Base, Inventor, NX, ProEngineer, Solid Edge, Solid Works

Drives, Motion control

Siemens: Masterdrive, Micromaster, Movidrive, Simodrive, Sinamics, Sinumerik, Simotion, Robicon Other: Beckhoff, Lenze, SEW, Sumitomo,...

Robotics

KUKA, ABB, Fanuc, ...

PLC controls

Siemens Simatic

Other: ABB, Allen Bradley, Beckhoff, Bosch Rexroth, Fanuc, Phoenix Contact, Schneider, Mitsubishi, Modicon, Omron, ...

HMI/SCADA/DCS

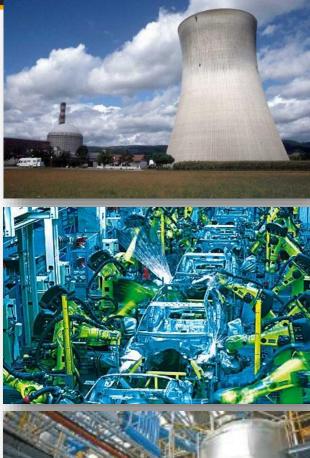
Siemens: PCS7, WinCC, WinCC Flexible, WinCC OA, PVSS Other: LabView, InTouch, Factory-Link, Infilink, Citect, 4Mation

Industrial bus- and communication systems

Industrial Ethernet, Profibus, Profinet, Modbus, EtherCAT, EIB, ASI, Canbus, BACnet, IO-Link

Industrial IT

Cisco networking technologies, Microsoft server technologies





Control Systems Turn-key offerring

Factory automation (Automotive, Tire, Electronics) Process control (Power, Cement, Chemical, Steel, Food)

- Requirements capture and analysis, specification development
- Control system architecting and design
- Simulation, design evaluation
- Electrical design
- Cabinet manufacturing / Electrical installation / Instrumentation
- Controls and communications software development
- Applications development
- Virtual commissioning
- On-site commissioning
- System Integration into plant management information system
- Testing: Functional- and Integrated System Acceptance Test
- Maintenance & Support

90 controls engineers



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evopro systems engineering, evotech – Competences

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Electrical design

- Power distribution and control panels
- Complete electrical system design

Panel building

- Power switchboards (up to 7000 A)
- MCC panels
- Control switchboards

Electrical installation

- Turn-key electrical solution
- HV/MV/LV substations, power stations, industrial solutions, building installation,

Services

Maintenance, emergency support

ISO 9001





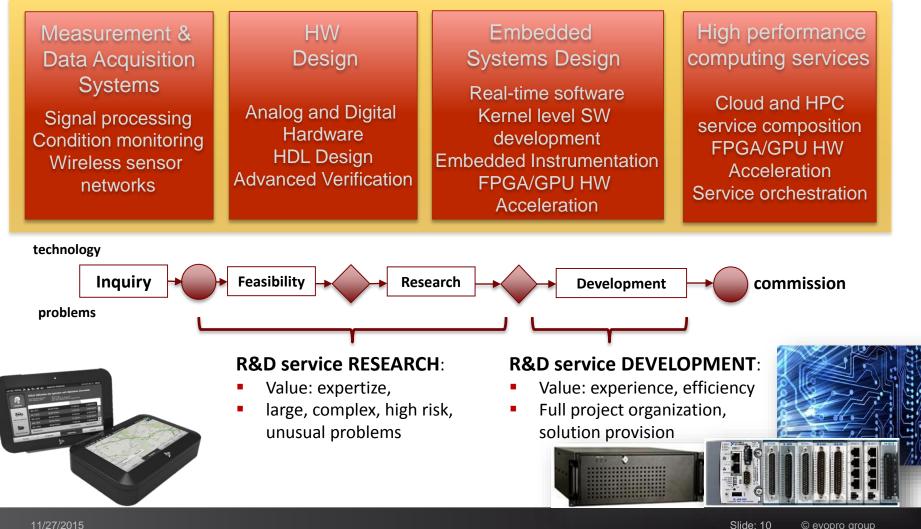


evopro Innovation areas and focus



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The motto of evopro group "it's possible!" comes to its real meaning through this company. If the available latest industrial technologies do not provide the right solution, this team takes over the task.



References: automation



evogystems engineering

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Body-in-white production line Complete electrical package



Daimler Automobile Plant (Ger)

Project data

- Main contractor (line builder): EBZ
- End customer: Daimler, Germany, Bremen
- Duration: 2011 2015

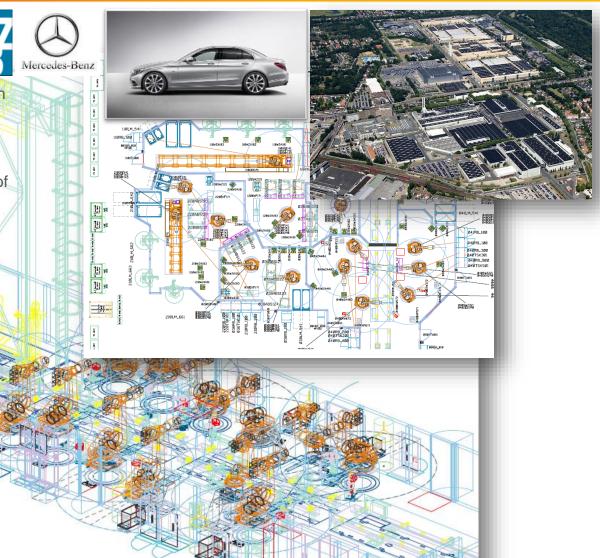
Project scope

Complete Z2 line automation for all 4 variants of Model BR205 (C-Class Mercedes)

- Electrical design
- Electrical Installation
- PLC SW design including safety system
- HMI visualization and communication
- Overall commissioning
- Cycle time optimization

Products and Technologies

- 390 KUKA KRC4 robots
- 46 SIMATIC S7 319F/416
- ET-200S/200pro, Profinet
- SIMATIC RF620R
- 20 PLC engineers
- 130+ Electrical installation staff



Substation Automation System



New Automobile Plant – AHM Győr (Hu)

Project Data:

- End customer: AUDI Hungária Motor Kft. Győr, HU
- **Realisation:** 2011-2013



Project scope:

- **Design and Parameterisation** of Substation Automation System for Monitoring and Control of the Energy Distribution (*about 11.000 data points*)
- Visualisation in 8 Substations
- Archiving, Event Log, Alarm Logs, User Rights Management, Trends, Alarm concept
- **Commissioning** of the Substation automation system
- Documentation
- Training for the operation personnel

Products and Technologies:

- SIEMENS SICAM PAS (Power Automation System)
 Substation Automation System (Server-Client Architecture)
- SIEMENS SICAM SCC Visualisation System
- Ruggedcom intelligent switches
- SIEMENS SIPROTEC 7SJ64 Protection Devices (195 pcs)
- Used protocols: IEC 60870-5-103, 104 (Master/Slave)





Control Systems Engineering - Nuclear

Nuclear power plant: Flamanville (Fr)

Automation system development in non critical areasiemens

- Software controls support of power plant automation system
- Specification of EDF requirements
- Increasing effectiveness of individual function blocks
- Managing development from planning to testing



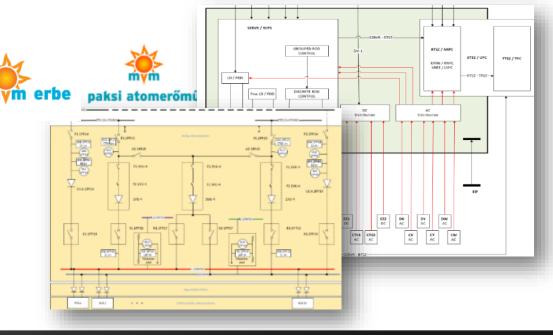
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Nuclear power plant: PAKS (Hu)

Control System Refurbishment, Requirements specifications for:

- Control Rod Control System [RCS]
- Reactor's Power Control System [RPC]



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Nuclear power plant Paks, HU

Information Security Plan for Paks Nuclear Power Plant

(2012)

Project data:

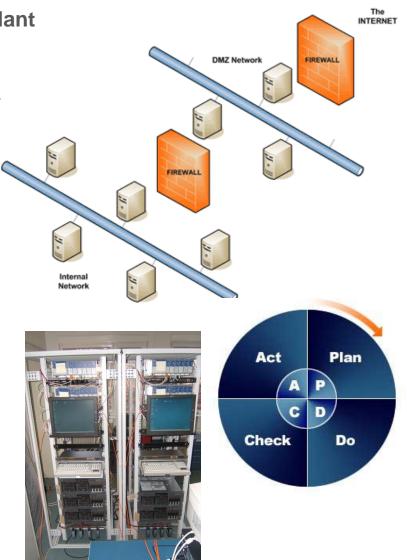
- The project is part of the continuous improvement of the IT security in Paks
- Need for a modern Security Plan based on Security Controls

Project scope:

- Overview of standards and guidelines on IT Security
- Interviewing plant personnel on IT security
- Overview and correction of existing company-specific procedures and directives
- Incorporate owner's security requirements and directives

Work Based On:

- ISO/IEC 27000 standards series (information security standards)
- National Institute of Standards and Technology (NIST) Special Publication 800-53
- International Atomic Energy Agency (IAEA) Safety Guide Series
- Hungarian laws and regulations



11/27/2015

Control systems - Measuring system upgrade

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BME Nuclear Technical Institute

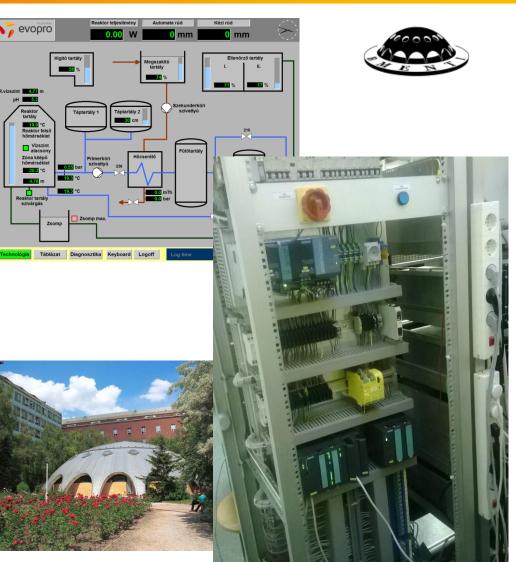
Instrumentation upgrade of Training reactor (2013-14):

Project tasks:

- Instrumentation exchange and application
- Cabling, UPS electric power supply
- SIL2 safety loops
- PLC data acquisition for non safety signals
- Visualization and data storing: industrial PC and touch panel
- Mechanical and electrical design, documentation, official licensing

Products and technologies:

- Simatic S7-300 CPU, Simatic IPC 227D
- TIA Portal V12
- ET200
- Ethernet / PROFIBUS DP / RS-232 communication
- Phoenix safety relay
- Stahl safety limit switches



Cold Neutron Source, Beijing, China



Protection, Control and Monitoring System (PCMS) for a Cold Neutron Source (CNS) (2013 – 2016)

Project data:

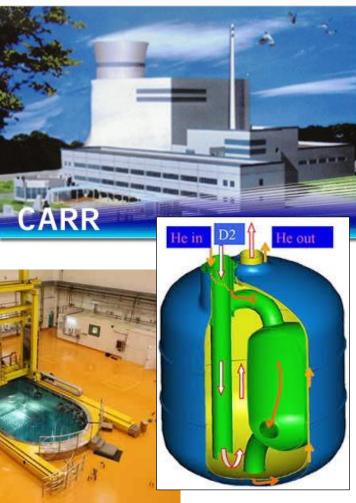
- End customer: China Advanced Research Reactor (CARR), Beijing
- Sophisticated light-water tank reactor, with 60 MW power
- CNS produces an extremely low temperature neutron beam
- CNS implementation in 2015
- Purpose: scientific research

Project scope:

- Control System Engineering
- Electrical design, cabinet assembly
- PLC programming for data acquisition, protection and control.
- SCADA programming for operator interface and long-te
- Commissioning and Tests

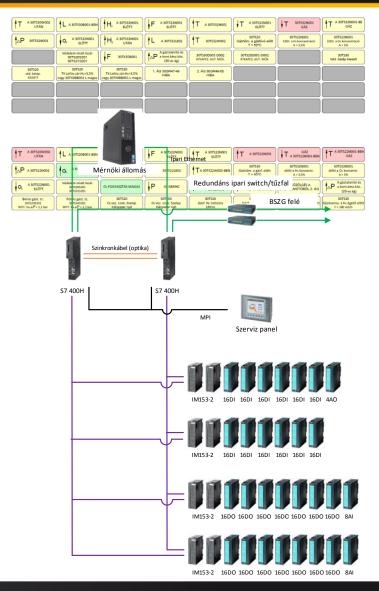
Products and Technologies:

- SIMATIC S7 414-4H redundant PLC system
- SIMATIC ET 200M
- SIMATIC STEP7
- SIMATIC WinCC 7.0 HMI and SCADA
- Redundant Industrial Ethernet
- Redundant PROFIBUS DP



Nuclear power plant Paks, HU

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Reconstruction of the signalling system in the common control room II. KÜV in Unit 3 – Pilot project (2015-2016)

Project tasks:

- Design of the new system
- Elaboration of the Software Plan and FAT Procedure document
- PLC Software development and HMI Software development
- Delivery of the redundant hardware and software for the new control system of the signalling board
- FAT
- Exchange of the 80 signalling modules in the signalling board
- Establishing connection to the Plant Computer system
- Dismantling, installation and commissioning of the new control system
- Training for the operation and maintenance personnel
- As-Built Documentation

Products and technologies:

- Simatic S7-400 H CPU & I/O Modules
- Simatic WinCC
- Profibus, Modbus communication
- CISCO ASA 5505 security routers

References: R&D



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Big Physics: Beam Eemission Spectroscopy Integration



Projects:

- KSTAR (Daejeon, Republic of Korea)
- EAST (China)
- JET (UK)
- Project role:
 - Li beam emitter control
 - EPICS integration of Emitter and optical sensing

Technical architecture:

- NI9112, 9022(ECU), 9476(DO), 9425(DI), 9264(AO), 9205(AI), 9402(DIO), PS15
- 35 digital IO
- 12 analog IO
- Software: LabView, EPICS









- Extensive industrial background in control systems engineering
- Solid base for delivering high value (xM €), long-term (several yrs.) projects both, financial and procedural
- In-house competence to deliver turn-key measurement, data acquisition and control system solutions based on commercial of-the-shelf or custom designed components
- International delivery and support capabilities
- High motivation to take part in newbuild Paks NPP 5/6



International projects



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Thank you for your kind attention!

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